

# Warrior™ YardFeed 200

Compact, sturdy wire feeder for hard-to-reach areas



The new Warrior™ YardFeed 200 is a highly portable wire feeder with pre-settable wire feed speed. The small footprint provides the convenience to fit through manholes and portals, and the flexibility to weld in hard-to-reach areas. Warrior™ YardFeed 200 is part of the Warrior™ product family.

- **Sturdy design** with a galvanized metal casing and a steel frame that protects controls and connectors
- **Easy handling** in cramped spaces due to its small dimensions
- **4-wheel feeder mechanism** with encoder feedback for superior wire feeding
- **Sun friendly** digital V/A and wire feed speed displays
- Variant with **water connectors** for liquid cooled torches available

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## Industry

- Shipbuilding
- Offshore
- Fabrication



<b>Specifications / Technical Data</b>	
Supply Voltage:	42 VAC
Power Requirement:	252 VA
Wire Spool Capacity:	5 kg (11 lb.)
Max. Spool Diameter:	200mm (8 in.)
Wire Feed Speed:	1.9 – 25.0 m/min (75 – 985 in./min)
Wire Dimensions:	
- steel	0.6 - 1.2 mm (0.023 - 0.045 in.)
- stainless steel	0.6 - 1.2 mm (0.023 - 0.045 in.)
- aluminium	1.0 - 1.2 mm (0.040 - 0.045 in.)
- cored wire	0.8 - 1.6 mm (0.030 – 1/16 in.)
Max. permissible load:	365 A at 60% duty cycle
Operating Temperature:	-10 to +40 °C (14 to 104 F)
Dimension incl. frame, (l x w x h):	593 x 210 x 312 mm (23.3 x 8.3 x 12,28 in.)
Weight incl. frame:	12 kg (26.5 lb.)
Enclosure Class	IP 23
Certification labels:	CE

<b>Ordering Information</b>	
Warrior™ YardFeed 200 Gas-Cooled	0459906900
Warrior™ YardFeed 200w Liquid-Cooled	0459906901

\* Included in delivery Gas Flowmeter (0460005880), Heating Kit (0459941880) and Control Panel Protection (0459961880).

<b>Options &amp; Accessories</b>	
Strain Relief For Welding Torch	0457341881
Strain Relief for Inteconnection Cable	T.B.A.

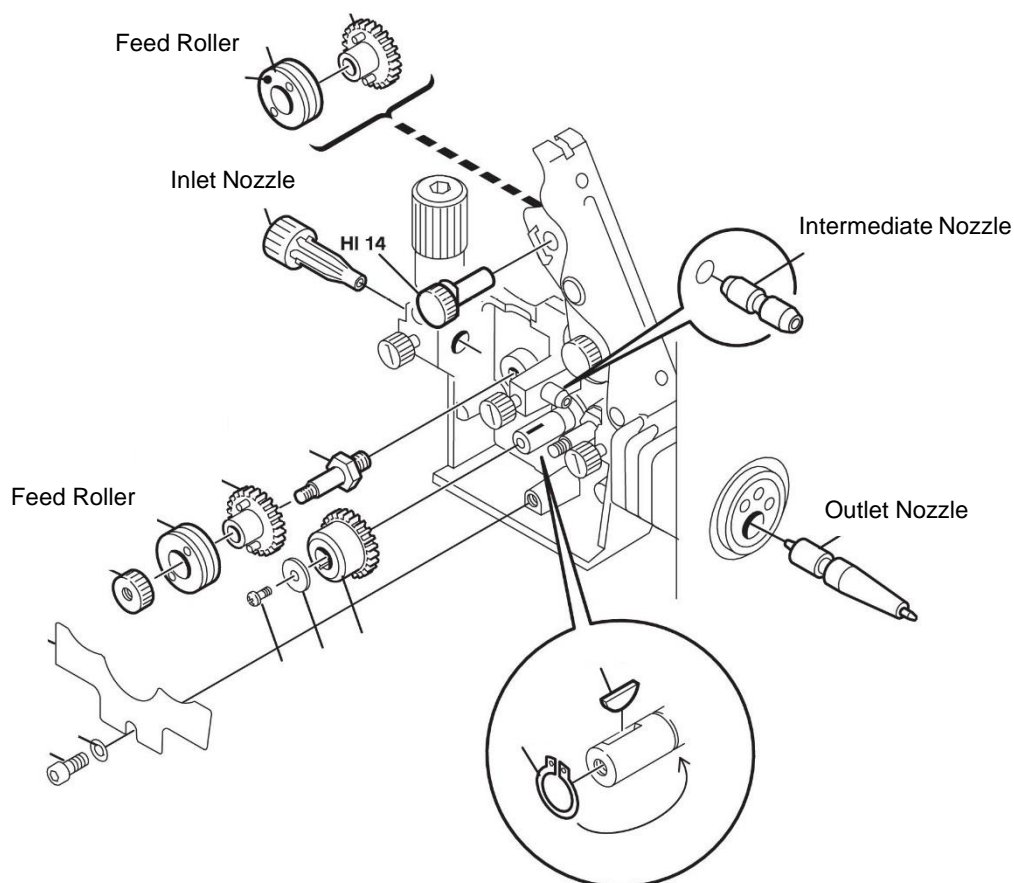
**Interconnection Cables**

Interconnection Cables - 50mm2, Gas-Cooled, 10.0m	0459836562
Interconnection Cables - 50mm2, Gas-Cooled 15.0m	0459836563
Interconnection Cables - 50mm2, Gas-Cooled 25.0m	0459836564
Interconnection Cables - 50mm2, Gas-Cooled 35.0m	0459836565
Interconnection Cables - 50mm2, Gas-Cooled 50.0m	0459836566
Interconnection Cables - 50mm2, Liquid-Cooled 10.0m	0459836572
Interconnection Cables - 50mm2, Liquid-Cooled 15.0m	0459836573
Interconnection Cables - 50mm2, Liquid-Cooled 25.0m	0459836574
Interconnection Cables - 50mm2, Liquid-Cooled 35.0m	0459836575
Interconnection Cables - 50mm2, Liquid-Cooled 50.0m	0459836576
Interconnection Cables - 70mm2, Gas-Cooled, 2.0m	0459836880
Interconnection Cables - 70mm2, Gas-Cooled, 10.0m	0459836882
Interconnection Cables - 70mm2, Gas-Cooled, 15.0m	0459836883
Interconnection Cables - 70mm2, Gas-Cooled, 25.0m	0459836884
Interconnection Cables - 70mm2, Gas-Cooled, 25.0m	0459836885
Interconnection Cables - 70mm2, Liquid-Cooled, 2.0m	0459836890
Interconnection Cables - 70mm2, Liquid-Cooled, 10.0m	0459836892
Interconnection Cables - 70mm2, Liquid-Cooled, 15.0m	0459836893
Interconnection Cables - 70mm2, Liquid-Cooled, 25.0m	0459836894
Interconnection Cables - 70mm2, Liquid-Cooled, 25.0m	0459836895

## Wear and Spare Parts

Feed Roller V Groove for Fe, SS, C, 0.6/0.8 mm	0459052001
Feed Roller V Groove Fe, SS, C, 0.8/1.0 mm	0459052002
Feed Roller V Groove for Fe, SS, C, 1.0/1.2 mm	0459052003*
Feed Roller V-K Groove for C, 0.9/1.2 mm	0458825001
Feed Roller U Groove for Al, 0.8/1.0mm	0458824001
Feed Roller U Groove for Al, 1.0/1.2mm	0458824002
Feed Roller U Groove for Al, 1.2/1.6mm	0458824003
Gear Adaptor	0459441880
Drive Gear	0459440001
Inlet Nozzle V Groove for Fe, SS, C, Al	0455049001
Intermediate Nozzle V Groove for Fe, SS, C	0455072002
Intermediate Nozzle U Groove for Al	0456615001
Outlet Nozzle V Groove for Fe	0469837880
Outlet Nozzle U Groove for Al	0469837881

Fe = Mild steel; SS = Stainless Steel, Al = Aluminum, C = Cored Wire \*As Delivered  
 For complete list of wear and spare parts please see the manual.



XA00173020 / 2016-08-22 / ESAB reserves the right to alter specifications without prior notice



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