XTS 403 MMA Inverter

- 400V 3 Phase Input
- 400A @ 60% Duty Cycle
- Generator Friendly
- Easy Electrode Striking with Arc Force
- Easy Electrode Re-striking with Hot Start
- Supplied with Electrode Holder, 3m Cable, 3m Earth Lead and Wire Brush
- Connections 35-50mm Dinse
- DC Output
- Lift Arc TIG Mode
- 88V OCV with VRD
- 3 Years Return to Base Warranty
- Manufactured to IP23S, ISO/IEC 60974-1, ISO/IEC 60974-6 and RoHS Compliant

Technical Information

PARAMETER	VALUE
Output Current	20-400A
Input Voltage	400V 3P
Input Current (Max)	27A
Maximum Electrode Size	6.0mm
No Load Voltage	50V (VRD)
Cable Connection	35-50 Dix
Duty Cycle	400A @ 60%
Minimum Fuse Rating	20A
KVA	16
Enclosure Protection	IP23S
Dimensions (mm)	530 x 250 x 400
Weight (kg)	20.5

PROFESSIONAL LEVEL MMA INVERTER

DC Output

The XTS 403 MMA has a DC output and when combined with the correct type of electrode it is suitable for welding alloy, non alloy steels, stainless steel and cast iron.
Electrodes up to 6.0mm can be used with ease.

TIG Welding

By fitting an optional TIG torch and coupling to a suitable gas supply the XTS 403 MMA can be used for TIG welding and is suitable for welding steel and stainless steel.
The lift arc mode limits the arc current when the tungsten touches the work piece preventing electrode damage.

Generator Friendly

The XTS 403 MMA is able to cope with inputs which fluctuate by +/-15% and can be used with the majority of generators.

STOCK CODE	DESCRIPTION
XTS403MMA	400A MMA Inverter 400V
XTS403MMA-P1	MMA Inverter with WP26V Torch Package

Accessory Information

STOCK CODE	DESCRIPTION
CKE403	Electrode Holder Cable Kit x 3m
CKC403	Earth Cables Clamp Kit x 3m
WP26V-12-2IX	WP17 Scratch Start TIG Torch x 12.5ft
E700123	Argon Regulator Single Stage 2 Gauge
WP26AK	TIG Spares Kit in Plastic Case
XR935H	Everyday Light Reactive Welding Helmet

FOR MORE INFORMATION ON THE XR935H GO TO PAGE 290

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